

GATES

FEATURING MODELS WITH LIFETIME WARRANTIES

VICTORY GATES

With heavy-duty Z-bar vertical braces, Victory gates are our heaviest and most durable line. Rounded tops and prairie gold powder coating make this one of our most popular livestock products and a must have on your farm or ranch.

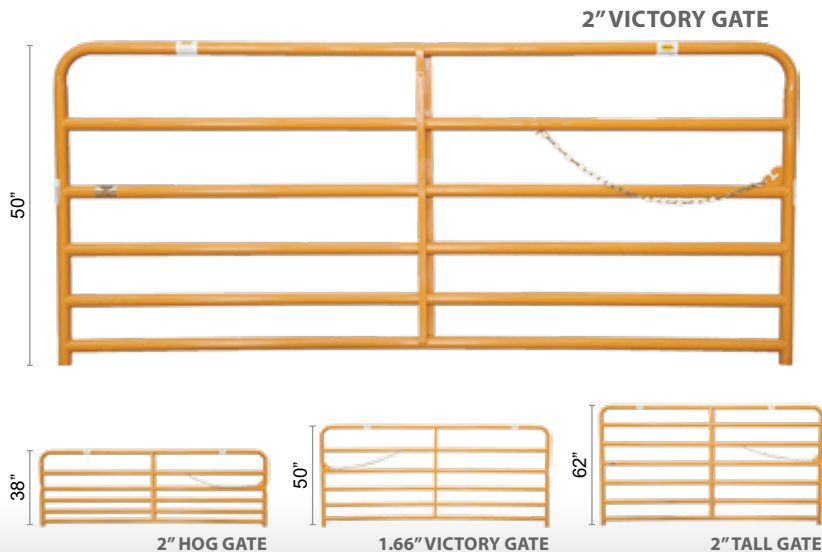
VICTORY	GAUGE	LENGTHS	HEIGHT	BARS
2" Victory Gate	16	4' - 20'	50"	6
1.66" Victory Gate	16	4' - 18'	50"	6
2" Hog Gate	16	4' - 20'	38"	6
2" Tall Gate	16	4' - 18'	62"	7

Color: **Prairie Gold**

Corners: **Round Tops**

NOTE: Sioux Steel Victory Gates are sold less hinges. Order hinges separately. All specifications are subject to change or improvement without notice.

Actual gate lengths are 5" shorter than stated lengths.



SIoux STEEL PRODUCTS ARE MADE IN THE USA



LIFETIME WARRANTIES ARE STANDARD ON 2" VICTORY GATES & 2" VICTORY TALL GATES.

If a gate is ever damaged so that it cannot be used for its intended purpose, we will repair or replace at no charge.

Please See Additional Details On Page 6.

16 GAUGE **HIGH QUALITY MATERIALS**
Made from 16 gauge, 58,000 psi, high-tensile structural steel tubing. Premium powder coat paint.

Z-BAR VERTICAL BEAM
One piece formed and punched to support crossbars. All steel parts become one, unbroken piece. (except 4' & 6' gates)

58,000 PSI **58,000 PSI**
Sioux gates are made of high-tensile, 58,000 PSI structural steel tubing. (Does not include 1.66 Victory gates)

MITERED JOINTS
Mitered and arc welded. Every tube is cut and tailored for a perfectly fitted connection before it's given a permanent, 360° weld.



DURABLE POWDER COATING

All Sioux Steel gates feature a powder coated finish in which premium paint is baked at high temperatures onto the metal of the gate, thus insuring a long-lasting protective barrier against the elements.

PATENTED T-SLOT LATCH & CHAIN

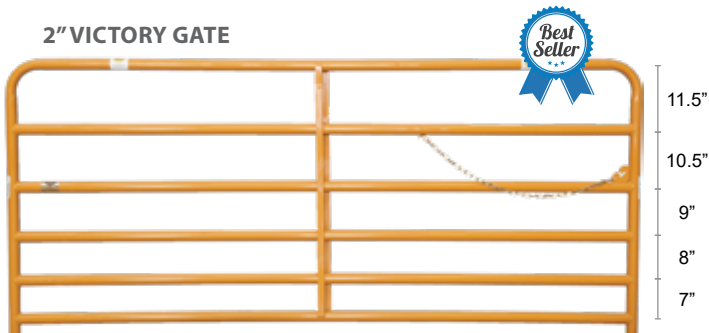
Slotted latch is easy to lock and unlock, but requires twisting action to open, so it's stock proof. Can be padlocked if needed. Chain is 29 links, 3 ft. long - wraps around railroad ties.



2" VICTORY TALL GATE



2" VICTORY GATE



VICTORY 2" GATES	LENGTH	WEIGHT
SS450STKLH	4'	38 lbs.
SS650STKLH	6'	50 lbs.
SS850STKLH	8'	72 lbs.
SS1050STKLH	10'	86 lbs.
SS1250STKLH	12'	102 lbs.
SS1450STKLH	14'	119 lbs.
SS1650STKLH	16'	140 lbs.
SS1850STKLH	18'	160 lbs.
SS2050STKLH	20'	166 lbs.

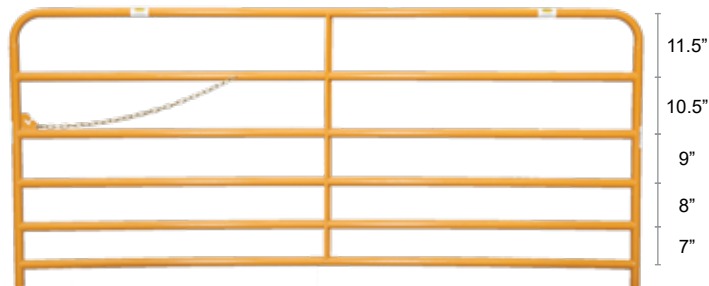


16 GAUGE | **6** BARS

50 INCHES HIGH

NOTE: Actual gate lengths are 5" shorter than stated lengths.

1.66" VICTORY GATE



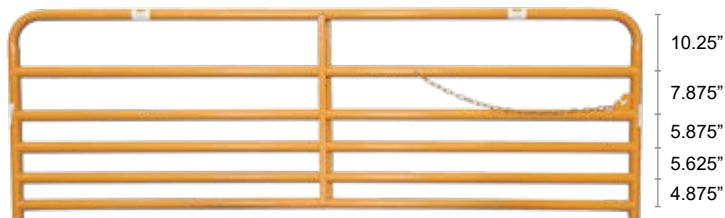
VICTORY 1.66" GATES	LENGTH	WEIGHT
SS450STK166LH	4'	34 lbs.
SS650STK166LH	6'	45 lbs.
SS850STK166LH	8'	60 lbs.
SS1050STK166LH	10'	73 lbs.
SS1250STK166LH	12'	86 lbs.
SS1450STK166LH	14'	100 lbs.
SS1650STK166LH	16'	114 lbs.
SS1850STK166LH	18'	128 lbs.

16 GAUGE | **6** BARS

50 INCHES HIGH

NOTE: Actual gate lengths are 5" shorter than stated lengths.
50,000 PSI.

2" VICTORY HOG GATE



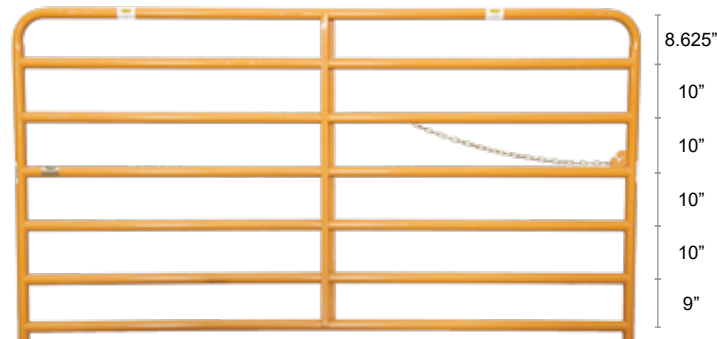
VICTORY HOG GATES	LENGTH	WEIGHT
SS438HOGHLH	4'	36 lbs.
SS638HOGHLH	6'	51 lbs.
SS838HOGHLH	8'	70 lbs.
SS1038HOGHLH	10'	86 lbs.
SS1238HOGHLH	12'	106 lbs.
SS1438HOGHLH	14'	122 lbs.
SS1638HOGHLH	16'	144 lbs.
SS1838HOGHLH	18'	163 lbs.
SS2038HOGHLH	20'	190 lbs.

16 GAUGE | **6** BARS

38 INCHES HIGH

NOTE: Actual gate lengths are 5" shorter than stated lengths.

2" VICTORY TALL GATE



VICTORY 2" TALL GATES	LENGTH	WEIGHT
S164123	4'	46 lbs.
S164125	6'	82 lbs.
S164127	8'	106 lbs.
S164096	10'	114 lbs.
S162096	12'	136 lbs.
S162097	14'	164 lbs.
S162926	16'	186 lbs.
S179315PG	18'	199 lbs.



16 GAUGE | **7** BARS

62 INCHES HIGH

NOTE: Actual gate lengths are 5" shorter than stated lengths.



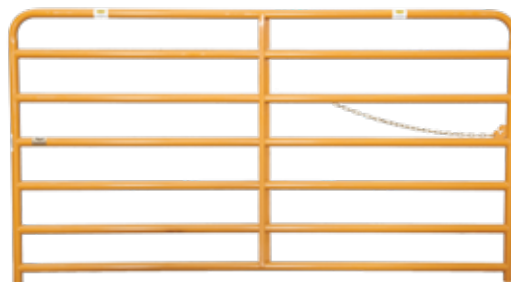
LIFETIME GUARANTEED GATES

- 2" Victory Gates
- 2" Victory Tall Gates
- 2" HiQual Heavy Duty
- 2" HiQual Cattleman's
- 2" HiQual Super Six

We know our gates are tough and we want you to enjoy them for a lifetime!

If a gate is ever damaged so that it cannot be used for its intended purpose, we will repair or replace at no charge to you, our customer. If a gate is hit with a loader or backed into with a truck/tractor, the gate has to be

damaged to the point that it cannot be used as a gate to hold cattle, sheep, hogs or any other livestock. This is not a scratch or dent cosmetic warranty, it's a pass or fail warranty as to the functionality of the gate.



2" VICTORY TALL GATE



2" VICTORY GATE

Sioux Steel Company (the "Company") warrants to the original purchaser that the livestock gates labeled through the Company's "Lifetime Guarantee Gate Program" (the "Gates") are free from defects in material and workmanship for the life of the original purchaser. No individual or entity, including the selling dealer, is authorized to make any statements or assume for the Company any liability relating to or arising from the product or its use that varies from the express terms of the Limited Lifetime Warranty.

EXCLUSIONS: The Limited Lifetime Warranty does not cover and the Company is not responsible for: (i) modification or alteration of the Gates; (ii) cosmetic damage, normal wear and tear or damage that does not hinder the functionality of the Gates, including fading of the color; (iii) damage caused by use for purposes inconsistent with its intended purpose or design; (iv) damage due to use of any parts or components not supplied by the Company.

The obligation of the Company is limited to repairing or replacing at its factory any part or component determined to its satisfaction to be defective, and all costs, expenses including transportation, and any fees are the responsibility of the customer. The customer must notify the Company of a claim by registered or certified mail within (30) days after discovery or the claim shall be deemed waived at Sioux Steel Company, 196 ½ E. 6th Street, Sioux Falls, SD 57104. This information is not intended to be the entire Limited Lifetime Warranty for the Gates and is for informational purposes only. Please see the Company's New Product Warranty for the full Limited Lifetime Warranty.



Purchasing a Sioux Gate is like
PLANTING A TREE...

You do it for the next
GENERATION

Sioux Victory gates have been around a long time and with good reason.
Families have continued to use these popular gates generation after generation.



VICTORY 2" GATE TESTIMONIALS

"My cattle were recently TB tested. The bulls were last and the oldest one drove a young one into the gate corner. The gate held up. I was pretty impressed!"

Thane M. Grove • Gladwin Tank Mfg., Inc.

This 3 generation, family-owned operation owns an astounding 299 Sioux gates and panels. When asked why they buy Sioux gates, their answer was: "Strength, reliability, and their local dealer who cares about their operation."

Steinheuser Farm • Tulare, SD

"The Sioux gates my dad bought are now 45 years old. I won't have to replace them and I doubt my sons will either."

Steve Mowry • Ma & Pa Angus



Tom LaFaive, retired ranch manager at Bad River Ranch in Ft. Pierre, SD., managed over 7,000 head of buffalo. The ranch has over 1,400 Sioux Steel Victory Gates on thousands of acres of land.



WATCH TOM'S STORY ON YOUR SMARTPHONE!
Scan The QR Code Above To Watch A Video Testimonial

